

Work Order ID 60685-2

July 19, 2010 11:11:24 AM

Page 1

Item ID: D206-555-006

Revision ID:

Item Name: Scuff Plate Fwd RH

Start Date: 7/19/10 Start Qty: 10.00

Required Date: 7/19/10 Req'd Qty: 10.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D206-555

Rev C

100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Type Labels as per PPP D206-555-006

170



Receive & Inspect for Damage & Mat'l Certs

0.00

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
10 X D206-555-005 B33111

190



Small Fab

0.00

Small Fab

Memo

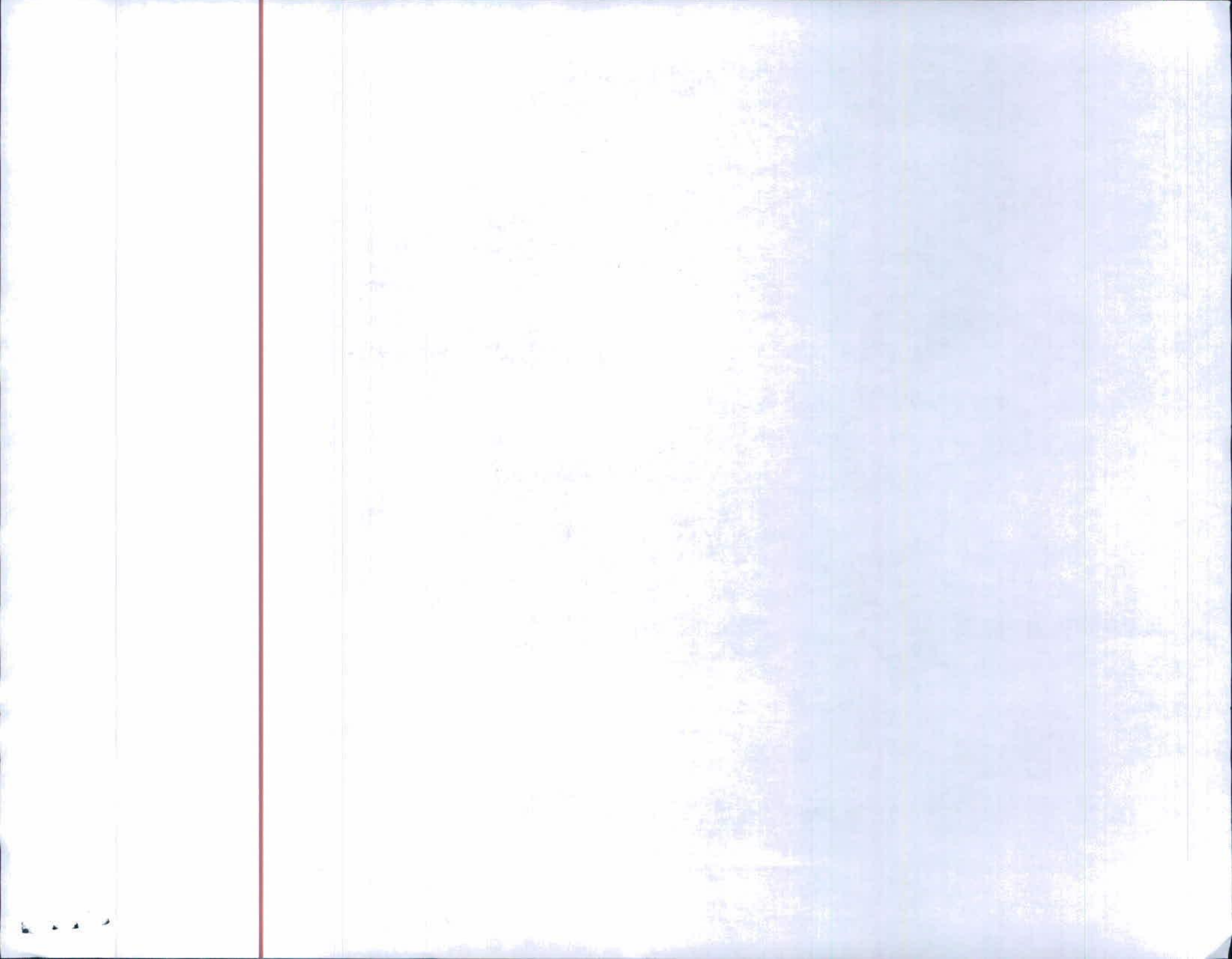
0.00

Small Fab

POLISH TO SHINE

= 7m-l 10/07/19

(1x)



Work Order ID 60685

July 19, 2010 11:11:24 AM

Page 2

Item ID: D206-555-006

Accept

Revision ID:

Item Name: Scuff Plate Fwd RH

Start Date: 7/19/10 Start Qty: 10.00

Required Date: 7/19/10 Req'd Qty: 10.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

200

QC5- Inspect part completeness to step on W/O

0.00

8/10/10

④



QC

Memo

0.00

Quality Control

210

Identify as per dwg & Stock Location: FG 121

0.00



Packaging

Memo

0.00

Packaging

RE-IDENTIFY AS D206-555-006
USING NEW B/N
PARTS WERE BENT WRONG WAY

107 - 19 sf

220

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

8.10.07.19

Picklist Print

July 19, 2010 11:11:22 AM

Page 1

Work Order ID: 60685

Parent Item: D206-555-006

Parent Item Name: Scuff Plate Fwd RH



Start Date: 7/19/10

Required Date: 7/19/10

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP C 99.06.29 Returned to Electro Polish DM
IPP Rev:D Now On Waterjet 07-01-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-555-005		Manufactured	No				Each	12.0000		10			
Scuff Plate Fwd LH													

Location

Loc Qty

Loc Code

MEZZ

12

33111

10

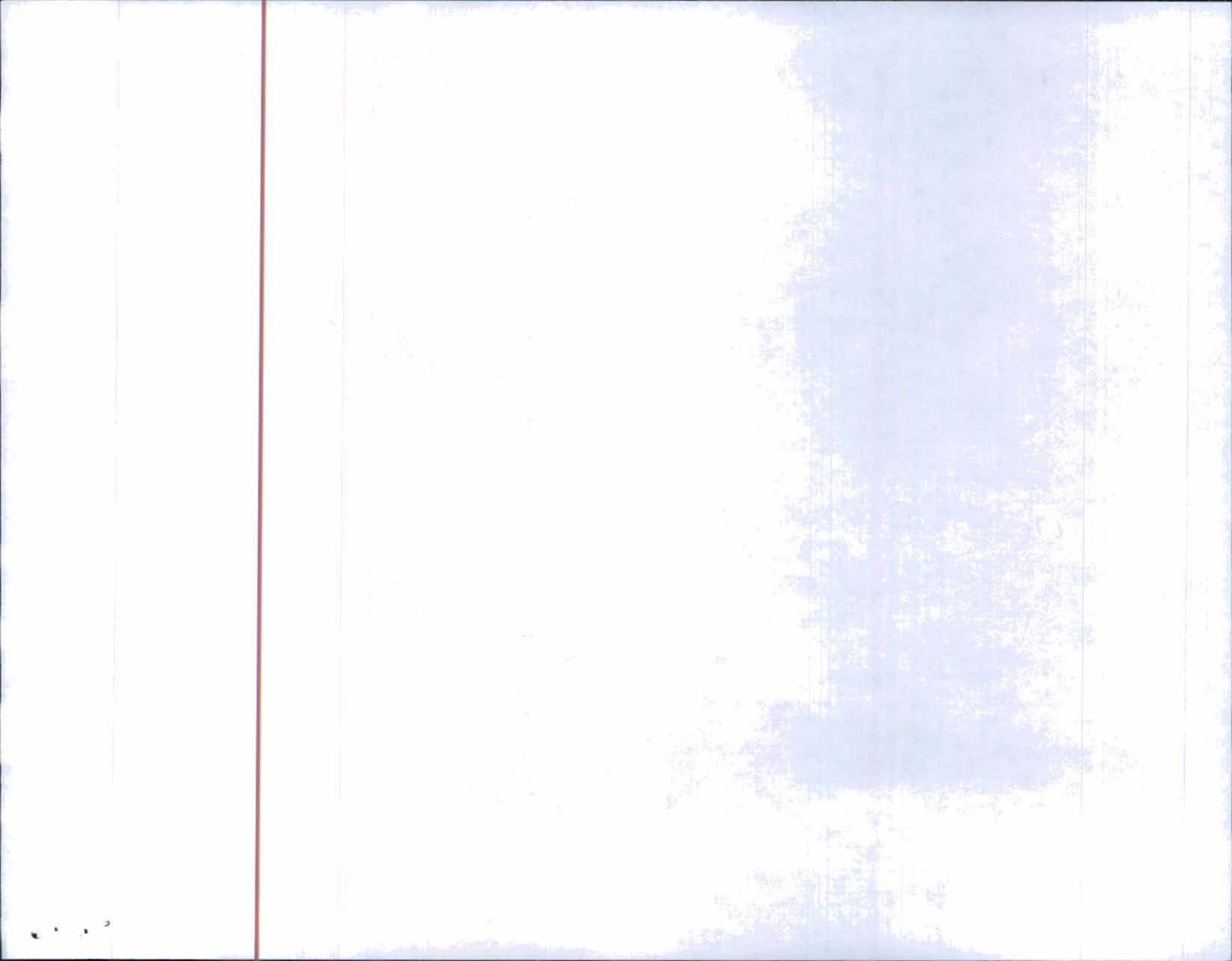
38075

1

38118

1

JMF 10-7-19



Date: Monday, 6/25/2007 9:10:04 AM
User: Kim Johnston

Dart Aerospace Ltd.

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 206 L/L 1/L3 SCUFF PLATE, FWD LH
Job Number	: 33111	Part Number	: D206555005
Estimate Number	: 12268	Drawing Number	: D206-555 REV C
P.O. Number	:	Project Number	: N/A
This Issue	: 6/25/2007	Drawing Revision	: C
Prsht Rev.	: NC	Material	:
First Issue	: / /	Due Date	: 7/10/2007
Previous Run	: 32753	Type	: SMALL /MED FAB
Written By	:	Qty:	10 Um: Each
Checked & Approved By	: <u>[Signature]</u> 07.06.25		
Comment	: Est C 9906.29 Returned to Electro Polish DM Est Rev:D Now On Waterjet 07-01-22 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Type Labels as per PPP D206-555-005

2.0	M304S25GA	304/316 .020" Sheet
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Comment: Qty.: 0.4610 sf(s)/Unit Total: 4.6100 sf(s)
304/316 .020" Sheet
Batch: M103504

B/ml 07 06 27

(10)

3.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D206-555
Dwg Rev: C
Prog Rev: C

B/ml 07 06 27

(10)

2-Deburr if necessary

SAD

07/08/03

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B/ml 07 06 27

(10)

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

En 07/06/07

(counted)
(10)

1 2 3 4

